

# VEI Systems Installation Instructions

## V1-TTF-Mx – Transmission Temperature Monitor

Please read these instructions completely before beginning installation to ensure that you have the tools and skills necessary for installation and operation of this instrument. If you are not sure that you can perform the installation safely, then consult a qualified installer. Further instructions available at [www.VEISystems.com/technical.html](http://www.VEISystems.com/technical.html).

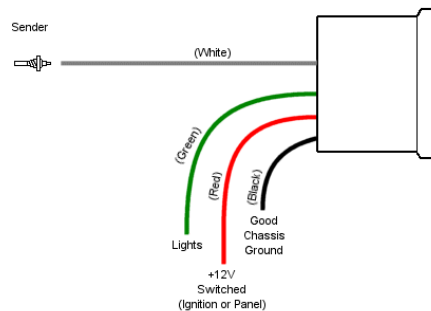
### MOUNTING

Install the unit through the front of the mounting hole in the dash pod or panel. If you are making a custom dash panel, you will need to drill a 2-1/16" hole. Slide the clamp onto the 2 studs on the back of the instrument. Secure with the 2 thumb-nuts. Use a small drop of threadlocker or nail polish on the thumb-nuts to prevent them from loosening under vibration.

Use temperature sender SEN-T320D. Mount the sender in an appropriate location to measure transmission fluid temperature at its hottest point. CAUTION: teflon tape or compound may eventually break off and get into the fluid stream, causing blockage in the passages and thus cause internal transmission damage, so you should avoid using it. If you must, try tape only on the back half of the threads on the sender. The transmission must be well grounded to the chassis & battery. This is usually done though grounding the engine. If using teflon tape, measure the resistance between the outer body of the temperature sender and the chassis of the vehicle to ensure good electrical contact.

### WIRING

The wires should be connected as below using crimp-on butt-splice connectors, or soldered and sealed with heat-shrink tubing. Before connecting any wires, you should either disconnect the battery power, or carefully connect the wires in the order shown. If not, you may damage the instrument. Use an existing fuse in the fuse panel, or an external fuse to supply power to the instrument. The V1 series instruments use an 105mA of current avg. and 175mA max, so ensure the fuse is sized appropriately. For a typical 6- or 7-gauge setup, a single 5 Amp fuse is good.



- BLACK -- connect to a solid chassis ground under the dashboard, or directly to the battery. You may need to expose the metal connection point under the dash by scraping or lightly sanding it. A ring terminal and a screw should work well in most cases.
- RED -- connect this to a source of **switched** +12V power. This will usually be found at or near the ignition switch, and will usually have a relay wired through the ignition switch. An alternate source of this is a switched power line from a nearby light or accessory (radio, etc). If you are unsure that the wire can supply the power required for the instrument, then use an external relay.
- GREEN -- connect this wire to the positive line (+12V) from the headlight switch. When this line receives a positive voltage, the gauge will use the "park-lights" brightness setting. Alternatively, if setting up a racing-mode display, this can be connected to a separate mode switch (12V or 0V signal).
- WHITE -- connect this wire to top stud on the temperature sender. CAUTION: Do not connect this to any source of positive voltage.

### OPERATION

Press and hold the button for a few seconds to change the mode. Press and release quickly (tap the button) to change the setting in any mode. Modes are as follows:

MODE	DISPLAY	SETTINGS
Normal	(Temp)	Tap to turn off audible alarm.
Bargraph Scale	Sc1 / 250	Sets bargraph scale to 100-320deg, 120-285deg, or 140-250 deg F.
Set low-temperature alarm	LO / 150	Sets the low-temperature alarm threshold from 150-190 deg F.
Set high-temperature alarm	HI / 70	Sets the high-temperature alarm threshold from 200-320 deg F.
Peak indicator	P. Of	Sets peak-indicator feature On or Off.
Brightness Regular	Br . 9	Last digit shows regular brightness level from 1 to 9.
Brightness park-lights on	BP . 1	Last digit shows brightness level with lights on from 1 to 9.

### WARRANTY & LIABILITY

Neither VEI Systems, nor its dealers or agents shall be liable in any way, for any damage, loss, injury or other claims, resulting from the installation or use of this product. By purchasing or installing this product, you assume all liability of any kind connected with the use and/or application of this product. If you are unsure that you can safely install and use this product, consult a qualified installer or mechanic. The warranty on this product covers only the product itself for a period of 1 year from the date of purchase, and it will be at our discretion to repair or replace the affected parts. No user serviceable parts inside. Warranty void if product enclosure opened.